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| APPLICATION NO. | FILING DATE | FIRST NAMED INVENTOR | ATTORNEY DOCKET NO. | CONFIRMATION NO. | |
|---|-----------------|----------------------|-------------------------|------------------|--|
| 09/756,971 | 01/09/2001 | Salman Akram | MI22-1572 | 7766 | |
| 21567 | 7590 12/05/2001 | | | | |
| WELLS ST JOHN ROBERTS GREGORY AND MATKIN SUITE 1300 601 W FIRST AVENUE SPOKANE, WA 992013828 | | | EXAMINER | | |
| | | | JONES, JOSETTA I | | |
| SFORANE, | WA 992013828 | | ART UNIT | PAPER NUMBER | |
| | | 2812 | | | |
| | | | DATE MAILED: 12/05/2001 | | |

Please find below and/or attached an Office communication concerning this application or proceeding.

| | Application No. | Applicant(s) | |
|---|--|--|---------|
| | 09/756,971 | AKRAM, SALMAN | 110 |
| Office Action Summary | Examiner | Art Unit | |
| | Josetta I. Jones | 2812 | |
| The MAILING DATE of this communication Period for Reply | n appears on the cover sheet w | ith the correspondence address | } |
| A SHORTENED STATUTORY PERIOD FOR R THE MAILING DATE OF THIS COMMUNICATION Extensions of time may be available under the provisions of 37 CI after SIX (6) MONTHS from the mailing date of this communication If the period for reply specified above is less than thirty (30) days, If NO period for reply is specified above, the maximum statutory period for reply within the set or extended period for reply will, by a Any reply received by the Office later than three months after the rearned patent term adjustment. See 37 CFR 1.704(b). Status | ON. FR 1.136(a). In no event, however, may a ron. a reply within the statutory minimum of third eriod will apply and will expire SIX (6) MON | eply be timely filed by (30) days will be considered timely. THS from the mailing date of this communi | cation. |
| 1) Responsive to communication(s) filed on | * | | |
| 2a) ☐ This action is FINAL . 2b) ⊠ | This action is non-final. | | |
| 3) Since this application is in condition for al closed in accordance with the practice un | llowance except for formal mat nder <i>Ex parte Quayle</i> , 1935 C.I | ters, prosecution as to the mer D. 11, 453 O.G. 213. | rits is |
| Disposition of Claims | | | |
| 4)⊠ Claim(s) <u>42-74</u> is/are pending in the applic | cation. | | |
| 4a) Of the above claim(s) is/are with | drawn from consideration. | | |
| 5)⊠ Claim(s) <u>63-74</u> is/are allowed. | | | |
| 6)⊠ Claim(s) <u>28,42 and 55-57</u> is/are rejected. | | | |
| 7)⊠ Claim(s) <u>49-54, 58-62</u> is/are objected to. | | | |
| 8) Claim(s) are subject to restriction ar | nd/or election requirement. | | |
| Application Papers | | | |
| 9)☐ The specification is objected to by the Exam | niner. | | |
| 10) $oxed{oxed}$ The drawing(s) filed on <u>09 January 2001</u> is/a | are: a)□ accepted or b)⊠ objec | ted to by the Examiner. | |
| Applicant may not request that any objection to | | | |
| 11)☐ The proposed drawing correction filed on | | sapproved by the Examiner. | |
| if approved, corrected drawings are required in | reply to this Office action. | • | |
| 12)☐ The oath or declaration is objected to by the | Examiner. | | |
| Priority under 35 U.S.C. §§ 119 and 120 | | | |
| 13) Acknowledgment is made of a claim for fore | eign priority under 35 U.S.C. § | 119(a)-(d) or (f). | |
| a) ☐ All b) ☐ Some * c) ☐ None of: | | | |
| Certified copies of the priority document | ents have been received. | | |
| 2. Certified copies of the priority docume | ents have been received in Ap | plication No | |
| 3.☐ Copies of the certified copies of the p application from the International* See the attached detailed Office action for a l | riority documents have been re Bureau (PCT Rule 17 2(a)) | eceived in this National Stage | |
| 14) Acknowledgment is made of a claim for dome | | | -41 |
| a) 🗌 The translation of the foreign language | provisional application has bee | n received | ation). |
| 15) Acknowledgment is made of a claim for dome ttachment(s) | estic priority under 35 U.S.C. § | § 120 and/or 121. | |
| Notice of References Cited (PTO-892) | 4) Interview Su | mmary (PTO-413) Paper No(s) | |

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DETAILED ACTION

Drawings

The drawings are objected to as failing to comply with 37 CFR 1.84(p)(5) because they include the following reference sign(s) not mentioned in the description: 58b and 58c.

Correction is required.

Claim Rejections - 35 USC § 102

The following is a quotation of the appropriate paragraphs of 35 U.S.C. 102 that form the basis for the rejections under this section made in this Office action:

A person shall be entitled to a patent unless -

(e) the invention was described in a patent granted on an application for patent by another filed in the United States before the invention thereof by the applicant for patent, or on an international application by another who has fulfilled the requirements of paragraphs (1), (2), and (4) of section 371(c) of this title before the invention thereof by the applicant for patent.

Claims 45 and 57 are rejected under 35 U.S.C. 102(e) as being anticipated by Hamzehdoost, U.S. Patent No. 5,999,415.

With regard to claim 45, Hamzehdoost discloses providing an insulative having circuitry thereon and an opening therethrough (see column 4, lines 55-67 and column 5, lines 1-2); adhering a semiconductive material comprising die to the substrate and electrically connecting circuitry supported by the die with the circuitry on the substrate utilizing a plurality of electrical interconnects extending through the opening (see column 5, lines 3-7 and figure 3); and joining a metal foil to the substrate, the metal foil having a segment extending over the die and in physical contact with at least a portion of the die (see column 4, lines 45-52 and figure 3).

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With regard to claim 57, Hamzehdoost discloses providing an insulative substrate having circuitry thereon and an opening therethrough, the substrate having a pair of opposing surfaces, the surfaces being a first surface and a second surface, the circuitry being on the first surface (see figure 3 and column 4, lines 55-67); adhering a metal foil to the second surface (see figure 3 and column 4, lines 45-52); adhering a semiconductive-material-comprising die to the metal foil, the die having circuitry supported thereby (see figure 3 and column 4, lines 45-52); and electrically connecting the circuitry supported by the die to the circuitry on the substrate with a plurality of electrical interconnects extending through the opening (see figure 3 and column 5, lines 3-7).

Claim Rejections - 35 USC § 103

The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

(a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.

Claims 42-44, 46-48 and 55-56 are rejected under 35 U.S.C. 103(a) as being unpatentable over Hamzehdoost as applied to claims 45 and 57 above, and further in view of Tummala et al.

With regard to claim 42, Hamzehdoost discloses providing an insulative substrate having circuitry thereon and an opening therethrough (see column 4, lines 55-67 and figure 3); adhering a semiconductive material comprising die to the substrate (see figure 3 and column 5, lines 3-7); electrically connecting the circuitry supported by the die to the circuitry on the

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substrate with a plurality of electrical interconnects extending through the opening (see figure 3 and column 5, lines 3-7).

Hamzehdoost fails to disclose adhering a semiconductive material comprising die to the substrate with an electrically conductive adhesive. Tummala et al disclose the use of an electrically conductive adhesive to adhere die to substrates (see Tummala, vol. III at pp. 223-234). It would have been obvious to one skilled in the art at the time of the invention to use an electrically conductive adhesive to adhere the semiconductive material to the substrate because these types of adhesives are reliable, provide good conductive interconnection, and have become suitable substitutes for Tn-Pb solder connections.

With regard to claim 43, Hamzehdoost fails to disclose wherein the electrically conductive adhesive comprises silver-filled epoxy. Tummala et al disclose wherein the electrically conductive adhesive comprises silver-filled epoxy (see Tummala, vol. III at 229). It would have been obvious to one skilled in the art at the time of the invention to use a silver filled epoxy because silver provides good conduction.

With regard to claim 44, Hamzehdoost discloses wherein the die has a surface, and further comprising placing a metal foil in physical contact with at least a portion of the die surface (see figure 3 and column 4, lines 49-50). It would have been obvious to one skilled in the art at the time of the invention to place a metal foil in physical contact with at least a portion of the die surface because the metal foil dissipates the heat that emanates from the die.

With regard to claim 46, Hamzehdoost fails to disclose wherein joining the metal foil to the substrate comprises welding the metal foil to the substrate by melting a portion of the metal foil with a portion of the substrate. Tummala et al disclose wherein the joining the metal foil to the substrate comprises welding the metal foil to the substrate by melting a portion of the metal foil with a portion of the substrate (see Tummala, vol II at 898-901). It would have been obvious

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to one skilled in the art at the time of the invention to weld the metal foil to the substrate because welding is a well known method of bonding to metals together.

With regard to claim 47, Hamzehdoost fails to disclose wherein the melting is accomplished with a laser. Tummala et al disclose wherein the melting is accomplished with a laser (see Tummala, vol II at 898-901). It would have been obvious to one skilled in the art at the time of the invention to melt the foil with a laser because melting with lasers is a well known method.

With regard to claim 48, Hamzehdoost fails to disclose wherein the joining the metal foil to the substrate comprises adhering the metal foil to the substrate with an electrically conductive epoxy. Tummala et al disclose the use of an electrically conductive adhesive to adhere die to substrates (see Tummala, vol. III at pp. 223-234). It would have been obvious to one skilled in the art at the time of the invention to use an electrically conductive adhesive to adhere the semiconductive material to the substrate because these types of adhesives are reliable, provide good conductive interconnection, and have become suitable substitutes for Tn-Pb solder connections.

With regard to claim 55, Hamzehdoost fails to disclose wherein the metal foil is selected from the group consisting of copper foil and aluminum foil. Examiner takes official notice that it would have been obvious to one skilled in the art at the time of the invention to select a metal foil consisting of copper foil and aluminum foil because these are well known metal foils.

With regard to claim 56, Hamzehdoost fails to disclose adhering a semiconductive material comprising die to the substrate with an electrically conductive adhesive. Tummala et al disclose the use of an electrically conductive adhesive to adhere die to substrates (see Tummala, vol. III at pp. 223-234). It would have been obvious to one skilled in the art at the time of the invention to use an electrically conductive adhesive to adhere the semiconductive

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material to the substrate because these types of adhesives are reliable, provide good conductive interconnection, and have become suitable substitutes for Tn-Pb solder connections.

Allowable Subject Matter

Claims 49-54, 58-62 are objected to as being dependent upon a rejected base claim, but would be allowable if rewritten in independent form including all of the limitations of the base claim and any intervening claims.

Claims 63-74 are allowed.

The following is a statement of reasons for the indication of allowable subject matter: the prior art of record fails to disclose a first surface facing the substrate and a second surface in opposing relation to the first surface, the foil being in physical contact with only a portion of the second surface; and joining a metal foil to the substrate and extending the metal foil over the plurality of dies.

Conclusion

The prior art made of record and not relied upon is considered pertinent to applicant's disclosure. Karnezos, U.S. Patent No. 6,020,637; Niwa, U.S. Patent No. 5,998,241; Akram, U.S. Patent No. 6,214,641; Jiang et al., U.S. Patent No. 6,048,755; Chen et al., U.S. Patent No. 6,215,180; Malladi et al., U.S. Patent No. 5,972,736.

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Josetta I. Jones whose telephone number is 703-308-5871. The examiner can normally be reached on M-F 9:00-6:30 and alternating Fridays 9:00-5:30.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, John F. Niebling can be reached on 703-308-3325. The fax phone numbers for the

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organization where this application or proceeding is assigned are 703-305-3432 for regular communications and 703-305-3432 for After Final communications.

Any inquiry of a general nature or relating to the status of this application or proceeding should be directed to the receptionist whose telephone number is 703-308-0956.

Josetta I. Jones November 15, 2001

> John F. Webling Supervisory Patent Examiner

Technology Center 2800